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SAN MARCO GROUP Via Alta 10/A - 30020 Marcon (Venezia), Italia

info@sanmarcogroup.com +39 041 4569322 www.sanmarcogroup.com Grip 025 SMOOTHING ACRYLIC FILLER COAT



CODE 4780019

GRIP 025 - V.2024-09-24

DESCRIPTION	 GRIP 025 is a pigmented sealer product based on acrylic dispersions in water, which can be applied by brush or roller. Its special formulation allows high filling power and masking of imperfections of the surface to be obtained, to restore 'the plaster effect'. It is also suitable for operation on plasterboard sheets in the event that a plaster effect finish be requested. GRIP 025 has been found to be a suitable undercoat for spatula-applied coatings. It is also recommended for smoothing walls with micro-cracks.
INSTRUCTIONS FOR USE	 May be applied on: New and old plasters based on hydraulic binders. Gypsum and gypsumboard surfaces. Old paints and wall coatings that are organic or mineral in nature, dry, compact, absorbent and cohesive. Mineral conglomerates of various kinds, as long as they are absorbent. May not be used as a primer for mineral cycles (lime and silicates). Surfaces should be adequately prepared by following the instructions given in the paragraph 'PREPARING THE SURFACE'. Do not apply on freshly painted surfaces.
TECHNICAL SPECIFICATIONS	-Type of Binder: acrylic copolymers in aqueous dispersion -Specific gravity per UNI EN ISO 2811-1: 1,15 ± 0,05 kg/l -Average grain size: 0,25 mm -Drying times (at 25°C and 65% R.H.): to touch 1 hour; to recoat after 4 hours.
PREPARING THE SURFACE	 Make sure that the surface is thoroughly dried and aged. Resurface or consolidate using specific products if necessary. If mold is present, treat the surface with COMBAT 222 cleanser code



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	4810222, and with COMBAT 333 reconstruction code 4810333. - Brush or wash to remove any efflorescence and any old peeling paint. Completely eliminate any raised layers of lime-based or tempera paints. - Remove any dust, smog or other deposits by brushing.
	 Plaster surfaces: Indoors, level any irregularities in the surface and treat holes, cracks, crevices and gaps with TAMSTUCCO 9400006/9410110; Seal any cracks with STUCCOFACILE 9560019 or adequate sealants. Sand putty and touch-ups with sandpaper. Smooth if necessary with RASAMIX 9440160 or with BETOMARC 9450150 or RASOMARC 9500150 according to the type of support. With powdery surfaces, or in the event of high unhomogeneity of the surfaces, apply before a coat of ATOMO 8840001 micronized solvent-free fixative. On a clean, dry surface apply GRIP 025 following the instruction sections
	Gypsum and gypsumboard surfaces: - Indoors, level any irregularities in the surface and treat holes, cracks, crevices and gaps with TAMSTUCCO 9400006/9410110; Seal any cracks with STUCCOFACILE 9560019 or adequate sealants. - Sand putty and touch-ups with sandpaper. - Smooth if necessary with RASAMIX 9440160 or with BETOMARC 9450150 or RASOMARC 9500150 according to the type of support.
	 Apply a coat of ATOMO 8840001 micronized solvent-free fixative. On a clean, dry surface apply GRIP 025 following the instruction sections
	(The dilution of the fixative and amounts to be applied depend on the absorption of the support surface, and must be determined through preliminary tests on the specific support surface).
APPLICATION	 Air and support surface conditions: Air temperature: Min. +8 °C / Max. +35 °C Relative environmental humidity: <75% Support surface temperature: Min. +5 °C / Max. +35 °C Moisture level of the support surface: <10% Avoid applying when surface condensation is present, or in direct sunlight. The exterior surfaces must be protected from rain and damp until the product becomes completely dry, which normally (at 20°C) occurs about 48 hours later. Tools: brush, roller. Nr of coats: at least 1. Diluting: 30-40% with water. Clean tools with water immediately after use. Indicative spreading rate: 5-7 mq/l per coat. It is advisable to perform a preliminary test on the specific support surface to determine yield.
TINTING	The product is white. GRIP 025 may be tinted using pastes of Marcromie color matching system or using COLORADO series 548 colorants max 5%.
STORAGE	Maximum storage temperature: +30° C Minimum storage temperature: +5° C Stability in the original unopened containers and with suitable temperature conditions: 2 years.



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SAFETY RULES Limit value EU (Dir. 2004/42/EC) Cat. A/g: primers (water-base): 30 g/l (2010) The product contains max: 30 g/l VOC

> Use the product according to current standards of hygiene and safety after use, do not litter containers, allow the residue to dry and treat them as special waste. Do not empty into drains, water courses or onto the ground. For more information see the safety data sheet.

SPECIFICATION ITEM

Covering wall acrylic primer for plaster effect. Application to already prepared surfaces of GRIP 025 code 4780019, based on acylic resins in aqueous dispersion in the amounts determined by the absorption of the support Supply and laying of the material € per sq. m.

Technical data sheet: GRIP 025 Revision: 2024-09-24 SAN MARCO GROUP guarantees that the information herein is provided to the best of its technical and scientific knowledge and based on its experience; nonetheless, the company may not be held liable for the results obtained using these products, as application conditions are beyond its control. It is recommended to always make sure that the product is suited to each specific instance. The present sheet voids and replaces any previously existing sheets.